## Silence CHAT

This Manual will help you build the perfect solution for a comfortable conversation.


## Floor

Make sure the floor is perfectly level.


Level / Allen 4

## Corner Posts

They fit on every corner. Do not tighten the bolts yet.



M10 x 25 / Allen 8

## Top Bars

Make sure the bolts are in place before letting go. Do not tighten the bolts yet.



M10 x 25 / M10 Washer / M10 Nut / Allen 8 /
Wrench 17

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## Walls

Make sure the bolts are in place before letting go．
Now tighten all bolts on corner posts and top bar members．


M5 x 25 ／Allen 3

Glass Profiles
Make sure the flange is on the inside.



M5 x 25 / Allen 3 / M5 x 10 / Phillips screwdriver

Velt
Velt defines the table.

Meeting table


Meeting table low ( 75 cm )


Meeting table high ( 110 cm )


Working table


Working table low ( 75 cm )


Working table high ( 110 cm )


Frame Meeting Table
Make sure open profile is positioned towards the glass.


## Meeting Table

## Make sure to place bolts before moving on.



M5 x 12 / Allen 4

## Frame Working Table

Place the frames from the outside of the wall and push them inwards.


M8 x 16 / Allen 6

## Working Table

## Make sure to place bolts before moving on.



M5 x 12 / Allen 4

## Place Cables

Place and connect cables from Control Unit and pull them through Frametube and out the wall.


## Control Unit

## Be careful not to damage wires.



M6 x 16 / Allen 5 / M6 Washer / M6 Nut

## Monitor Support (Optional)

## Be careful not to damage wires.




M6 x 20 / Allen 5 / M6 Washer / M6 Nut
M5 x 12 / Allen 4

## Glass Panels

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.



Plastic Glass Strip / Plastic Fillers (bottom)

## Glass Panels

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.
(1) $\begin{aligned} & A=A \\ & B=B\end{aligned}$



Use EQUAL amount of fillers on each side and place enough to make them FIXED


Plastic Fillers (sides)

## Glass Profiles

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.


Thick Rubber Profile / Glass Cleaner

## Door Assembly

## Make sure too make a perfect corner.




Allen 2.5 / Small Bracket / Large Bracket

## Place Door Frame

Place carefully and make sure corners of the door are perfectly assembled.
Make sure flange is on the inside.


M5 x 25 / Allen 3

## Glass Panels

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed.


Rubber Tape / Plastic Fillers (bottom)

## Glass Profiles

Make sure not to leave the glass unattended for, until all profiles and rubbers are installed...


Thick \& Thin Rubber Profile / Glass Cleaner

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## Place Hygienic Filters

Place from inside.


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Velt Panels
Place from inside.


## PET Ceiling

Lift over top bars and place from the top.


M5 x 12 / Allen 4




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## Acoustic Filling

Place properly against edges of ceiling



## Top Panel

Place from top.


M10 x 25 / M10 Washer / Allen 8
M5 x 25 / M5 Washer / Allen 4

## Adjust Ceiling

## Use screw to pull the ceiling upwards and make

the bottom of the ceiling level.


M5 x 90 / M5 Washer / Allen 4

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## Fan Housing

Make sure to plug in all connectors.


## Place Door

Make sure door is vertical and closes in the corners.

## If the corners don't close

Place hinges outwards.


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## Place Carpet

Make sure the carpet is down, so noone trips.


2 Sided Tape

## Fabric Panels

Be carefull. Do not drop the Fabric Panels on its corners. Deformation might occur.


## Fabric Panels

Adjust the Fabric Panels from the inside, by
placing a screw on the inside of the Corner Posts.



LIFT VELT


M5 x 25 / Allen 3

## Place Drop Seal

Make sure first time is right. Tape does not come of.



Adjust Drop

## Silence CHAT

Enjoy!


